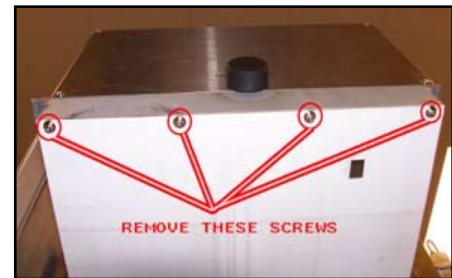


Cleaning the T-Jet 2 Print Bed

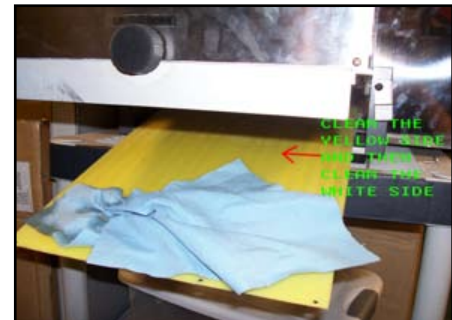
Version 1 May 2008

This procedure should be done when you are experiencing a hanging or hold up in the bed loading. This is typically accompanied with a long humming that will not go away as the bed is attempting to load. Ensure the machine is powered down and that nothing is plugged in or connected to the printer (including the USB cable).

1. Move the Print Bed to the front of the machine and remove the screws shown in the picture to the right. These are located on the underside of the Print Bed.



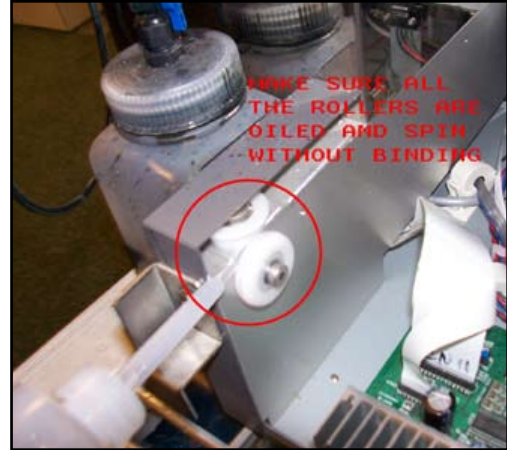
2. By removing these screws you will have access to the *front portion* of a **Yellow** and White plate. You should clean this plate with Windex, 409 or any other dust cleaner, even hot water will work. The goal is to remove any dirt build up that might have occurred. Ensure you clean both the top and bottom of the plate before replacing the cover. Make sure you replace the screws before you move on to the next step.



3. Move the bed to the back of the machine so you may have access to the screws in the back of the bed. Remove these screws and clean the parts of the plate you could not clean while the bed was in the forward position. When finished, replace the removed screws.

Cleaning the Print Bed on a T-Jet 2

4. Check all the rollers are oiled and spin freely. (There are 16 rollers total.) Ensure the Print Bed tracks through the center section of rollers, not over the top of one. If it is out of alignment, adjust the bed accordingly.



5. If you have a really dirty machine you may need to use a wire brush to clean the bar **under** the **Yellow** plate. To completely clean this bar, you must move the bed back and forth to get all of the dirt off the roller. Use care when cleaning this bar, there are electrical connections and printer components that can be damaged.