



# MATERIAL SAFETY DATA SHEET

MSDS UPDATE: 6/15/2015

IMAGE ARMOR DTG INKS  
CYAN, MAGENTA, YELLOW

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## 1. PRODUCT AND COMPANY IDENTIFICATION

### Company Identification

Image Armor, LLC  
220 First Dr. NE  
New Philadelphia, OH 44663  
Telephone: 1-514-973-3098

### Emergency Telephone Number - USA

Call Chemtrec (24h phone number):  
Within USA and Canada: +1-800-424-9300  
Outside USA and Canada: +1-703-527-3887 (collect calls accepted)

### Product Identification

PRODUCT NAME	Image Armor CMYK Series Ink	CHEMICAL FAMILY	Water Base Ink
CHEMICAL NAME	Ink Jet Printing Fluid	CAS NUMBER	Blend

This product is used for digital printing on fabric.

## 2. HAZARDS IDENTIFICATION

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### EMERGENCY OVERVIEW

Cyan (Blue), Magenta (Red), or Yellow liquid with slight odor. This product presents little or no hazard if spilled, and no unusual hazard if involved in a fire.

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EYE	May cause slight irritation
SKIN	May cause allergic skin reaction
INHALATION	May cause irritation if inhaled
INGESTION	May be harmful if swallowed
CARCINOGENICITY INFORMATION	No known cancer hazard

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

<u>Chemical Name</u>	<u>Amount</u>	<u>CAS Number</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>
POLYURETHANE AQUEOUS DISPERSION(1)	15.0 – 35.0%	BLEND	N/E	N/E
ETHANE-1, 2-DIOL	5.0 – 10.0%	107-21-1	N/E	100 mg/m <sup>3</sup>
TRIETHYLAMINE	<0.5%	121-44-8	N/E	12 mg/m <sup>3</sup>
GLYCEROL	5.0 – 10.0%	200-289-5	N/E	10 mg/m <sup>3</sup>
1,2-BENZISOTHIAZOL-3(2H)-ONE	<0.1%	2634-33-5	N/E	N/E

Remaining ingredients not considered hazardous under the criteria of OSHA Hazard Communication Standard 29CFR 1910.1200

COMPOSITION COMMENT: (1) The identity of this solution is considered proprietary by the manufacturer.

#### 4. FIRST AID MEASURES

EYE CONTACT FIRST AID	Immediately flush eyes with plenty of water. Get medical attention if irritation develops or persists.
SKIN CONTACT FIRST AID	Wash with soap and water, get medical attention if irritation develops or persists, wash clothing before reuse.
INHALATION FIRST AID	Although this product is not known to cause respiratory problems, if breathing is difficult, remove to fresh air and get medical attention.
INGESTION FIRST AID	If swallowed drink 1-2 glasses of water, get medical attention.

#### 5. FIRE FIGHTING MEASURES

FLAMABLE PROPERTIES	Is not considered flammable
EXTINGUISHING MEDIA	Use extinguishing media appropriate to surrounding fire.
NFPA RATING	Health – 1, Flammability – 0, Reactivity – 0, Special Hazards – None
FIRE & EXPLOSION HAZARDS	None
FIRE FIGHTING INSTRUCTIONS	As in any fire, wear positive pressure self-contained breathing apparatus and full protective gear.
COMBUSTION PRODUCTS	Decomposition may produce oxides of carbon, nitrogen, sulfur, hydrocarbons, fumes and smoke.

#### 6. ACCIDENTIAL RELEASE MEASURES

SAFEGUARDS (PERSONNEL)	Protect skin and eyes from exposure. Wear appropriate personal protective equipment. If vapors or mists are generated wear a NIOSH approved respirator.
CLEAN UP PROCEDURE	Absorb spills with inert material (e.g. vermiculite, dry sand or earth), treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

#### 7. HANDLING AND STORAGE

HANDLING (PERSONNEL)	Avoid contact with eyes, skin and clothing, avoid breathing mists, wash hands thoroughly after handling.
STORAGE PRECAUTIONS	Store in closed containers at temperatures between 5°C and 35°C. Do not store in direct sunlight. Keep from freezing. Keep out of reach of children.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS	No special ventilation requirements, good general ventilation should be sufficient to control airborne levels.
EYE / FACE PROTECTION REQUIREMENTS	Wear safety glasses or goggles if splashing is possible.
SKIN PROTECTION REQUIREMENTS	Avoid unnecessary skin contact, wear gloves and sleeves. Wash hands thoroughly after handling.
RESPIRATORY PROTECTION REQUIREMENTS	Under normal use conditions, with adequate ventilation, no special handling equipment is required.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

FORM	Liquid	SOLUBILITY IN WATER	Miscible
COLOR	Cyan (Blue), Magenta (Red), or Yellow	MELTING/FREEZING POINT	< 0°C
ODOR	Faint Odor	pH	8.2 +/- 0.3
BOILING POINT	> 100°C	% VOLATILES	N/E
VAPOR PRESSURE (kg/cm <sup>2</sup> )	N/E	VOLATILE ORGANIC COMPOUNDS (VOC)	N/E
VAPOR DENSITY (Air = 1)	N/E		

## 10. STABILITY AND REACTIVITY

STABILITY	Stable
POLYMERIZATION	Hazardous polymerization will not occur.
INCOMPATIBILITY WITH OTHER MATERIALS	Incompatible or can react with acids, bases and oxidizers.
DECOMPOSITION	In the case of fire, oxides of carbon, nitrogen, sulfur, hydrocarbons, fumes, and smoke may be produced.
CONDITIONS TO AVOID	None

## 11. TOXICOLOGICAL INFORMATION

MISCELLANEOUS	The components of this product are not listed by the NTP, IARC, or regulated as a carcinogen by OSHA. Although not tested, may cause minor irritation based on the ingredients of the product.
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## 12. ECOLOGICAL INFORMATION

ENVIRONMENTAL HAZARD	No information available.
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## 13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL	Treat or dispose of waste in accordance with all local state/provincial and national requirements.
EWC CODE	080302

## 14. TRANSPORT INFORMATION

PRODUCT LABEL	Image Armor DTG Pigmented Inkjet Ink
MISCELLANEOUS	Not a regulated article under DOT, IATA, ADR, or RID.

**15. REGULATORY INFORMATION**

REGULATORY DISCLOSURES

CALIFORNIA PROPOSITION 65	This product contains no chemicals known to the state of California to cause cancer, birth defects, or other reproductive harm.
SARA TITLE III, 311/312	This product has been reviewed according to the EPA "Hazard Categories" promulgated under section 311 and 312 of SARA TITLE III, and is considered, under applicable definition, to be an immediate/acute health hazard.
EEC SYMBOLS AND INDICATIONS OF DANGER	None
R-PHRASES	R36/38 – Irritating to eyes and skin.
S-PHRASES	S24/25 – Avoid contact with skin and eyes.
WHMIS HAZARD SYMBOLS	None
MISCELLANEOUS INFORMATION	This material or all of its components are listed on the Inventory of Existing Chemicals Substances under the Toxic Substance Control Act (TSCA).

**16. OTHER INFORMATION**

HMIS RATING	Health – 1, Flammability – 0, Reactivity – 0, Personal Protection Index – 0
ABBREVIATIONS USED IN THIS MSDS	N/A : Not Available N/E : Not Established
ADDITIONAL INFORMATION	The data in this Material Safety Data Sheet relates only to the specific material designated herein. It does not relate to use in combination with any other material or in any process.

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The information contained herein is, to the best of our knowledge and belief, accurate. Since the condition of handling and use are beyond our control, we assume no liability for loss or injury resulting from the use of this product or the information herein. All chemicals may present unknown health hazards and should be used with caution. Safe use of this product is the responsibility of the user. No representation or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or any other nature are made hereunto with respect to the information contained herein or the product to which the information refers.  
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END OF MSDS