IMAGE PARMOR SOLUTIONS FOR THE DTG INDUSTRY MATERIAL SAFETY DATA SHEET

MSDS UPDATE: 06/15/2015

Image Armor DTG SERIES INKS WHITE

Emergency Telephone Number - USA

Outside USA and Canada: +1-703-527-3887 (collect calls accepted)

Water Base Ink

Blend

Call CHEMTREC (24h phone number):

Within USA and Canada: +1-800-424-9300

CHEMICAL FAMILY

CAS NUMBER

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1. PRODUCT AND COMPANY IDENTIFICATION

Company Identification

Image Armor, LLC 220 First Dr. NE New Philadelphia, OH 44663 United States Telephone: 1-877-673-4377

Product Identification

PRODUCT NAMEImage Armor DTG Series InkCHEMICAL NAMEInk Jet Printing Fluid

This product is used for digital printing on fabric.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Cyan (Blue), Magenta (Red), or Yellow liquid with slight odor. This product presents little or no hazard if spilled, and no unusual hazard if involved in a fire.

EYE	May cause slight irritation
SKIN	May cause allergic skin reaction
INHALATION	May cause irritation if inhaled
INGESTION	May be harmful if swallowed
CARCINOGENICITY INFORMATION	No known cancer hazard

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	<u>Amount</u>	CAS Number	<u>OSHA PEL</u>	ACGIH TLV
POLYURETHANE AQUEOUS DISPERSION(1)	15.0 - 35.0%	BLEND	N/E	N/E
ETHANE-1, 2-DIOL	5.0 - 10.0%	107-21-1	N/E	100 mg/m ³
TRIETHYLAMINE	<0.5%	121-44-8	N/E	12 mg/m ³
GLYCEROL	5.0 - 10.0%	200-289-5	N/E	10 mg/m ³
1,2-BENZISOTHIAZOL-3(2H)-ONE	<0.1%	2634-33-5	N/E	N/E
TITANIUM DIOXIDE	10.0 - 15.0%	13463-67-7	N/E	10 mg/m ³

Remaining ingredients not considered hazardous under the criteria of OSHA Hazard Communication Standard 29CFR 1910.1200

COMPOSITION COMMENT: (1) The identity of this solution is considered proprietary by the manufacturer.

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4. FIRST AID MEASURES

EYE CONTACT FIRST AID	Immediately flush eyes with plenty of water. Get medical attention if irritation develops or persists.
SKIN CONTACT FIRST AID	Wash with soap and water, get medical attention if irritation develops or persists, wash clothing before reuse.
INHALATION FIRST AID	Although this product is not known to cause respiratory problems, if breathing is difficult, remove to fresh air and get medical attention.
INGESTION FIRST AID	If swallowed drink 1-2 glasses of water, get medical attention.

5. FIRE FIGHTING MEASURES

FLAMABLE PROPERTIES	Is not considered flammable
EXTINGUISHING MEDIA	Use extinguishing media appropriate to surrounding fire.
NFPA RATING	Health – 1, Flammability – 0, Reactivity – 0, Special Hazards – None
FIRE & EXPLOSION HAZARDS	None
FIRE FIGHTING INSTRUCTIONS	As in any fire, wear positive pressure self-contained breathing apparatus and full protective gear.
COMBUSTION PRODUCTS	Decomposition may produce oxides of carbon, nitrogen, sulfur, hydrocarbons, fumes and smoke.

6. ACCIDENTIAL RELEASE MEASURES

SAFEGUARDS Protect skin and eyes from exposure. Wear appropriate personal protective equipment. If vapors or mists are generated wear a NIOSH approved respirator.

CLEAN UPAbsorb spills with inert material (e.g. vermiculite, dry sand or earth), treat or disposePROCEDUREof waste material in accordance with all local, state/provincial, and national
requirements.

7. HANDLING AND STORAGE

HANDLING	Avoid contact with eyes, skin and clothing, avoid breathing mists, wash hands
(PERSONNEL)	thoroughly after handling.

STORAGEStore in closed containers at temperatures between 5°C and 35°C. Do not store in
direct sunlight. Keep from freezing. Keep out of reach of children.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS	No special ventilation requirements, good general ventilation should be sufficient to control airborne levels.
EYE / FACE PROTECTION REQUIREMENTS	Wear safety glasses or goggles if splashing is possible.
SKIN PROTECTION REQUIREMENTS	Avoid unnecessary skin contact, wear gloves and sleeves. Wash hands thoroughly after handling.
RESPIRATORY PROTECTION REQUIREMENTS	Under normal use conditions, with adequate ventilation, no special handling equipment is required.

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9. PHYSICAL AND CHEMICAL PROPERTIES

FORM	Liquid	SOLUBILITY IN WATER	Miscible
COLOR	Cyan (Blue), Magenta (Red), or Yellow	MELTING/FREEZING POINT	< 0°C
ODOR	Faint Odor	рН	8.2 +/- 0.3
BOILING POINT	> 100°C	% VOLATILES	N/E
VAPOR PRESSURE (kg/cm ²)	N/E	VOLATILE ORGANIC COMPOUNDS (VOC)	N/E
VAPOR DENSITY (Air = 1)	N/E		

10. STABILITY AND REACTIVITY

STABILITY	Stable
POLYMERIZATION	Hazardous polymerization will not occur.
INCOMPATABILITY WITH OTHER MATERIALS	Incompatible or can react with acids, bases and oxidizers.
DECOMPOSITION	In the case of fire, oxides of carbon, nitrogen, sulfur, hydrocarbons, fumes, and smoke may be produced.
CONDITIONS TO AVOID	None

11. TOXICOLOGICAL INFORMATION

MISCELLANEOUS The components of this product are not listed by the NTP, IARC, or regulated as a carcinogen by OSHA. Although not tested, may cause minor irritation based on the ingredients of the product.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL HAZARD No information available.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL Treat or dispose of waste in accordance with all local state/provincial and national requirements.
EWC CODE 080302

14. TRANSPORT INFORMATION

PRODUCT LABEL	Image Armor DTG Pigmented Inkjet Ink
MISCELLANEOUS	Not a regulated article under DOT, IATA, ADR, or RID.

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15. REGULATORY INFORMATION

REGULATORY DISCLOSURES

CALIFORNIA PROPOSITION 65	This product contains no chemicals known to the state of California to cause cancer, birth defects, or other reproductive harm.
SARA TITLE III, 311/312	This product has been reviewed according to the EPA "Hazard Categories" promulgated under section 311 and 312 of SARA TITLE III, and is considered, under applicable definition, to be an immediate/acute health hazard.
EEC SYMBOLS AND INDICATIONS OF DANGER	None
R-PHRASES	R36/38 – Irritating to eyes and skin.
S-PHRASES	S24/25 – Avoid contact with skin and eyes.
WHMIS HAZARD SYMBOLS	None
MISCELLANEOUS INFORMATION	This material or all of its components are listed on the Inventory of Existing Chemicals Substances under the Toxic Substance Control Act (TSCA).

16. OTHER INFORMATION

HMIS RATING	Health - 1, Flammability - 0, Reactivity - 0, Personal Protection Index - 0
ABBREVIATIONS USED IN THIS MSDS	N/A : Not Available N/E : Not Established
ADDITIONAL INFORMATION	The data in this Material Safety Data Sheet relates only to the specific material designated herein. It does not relate to use in combination with any other material or in any process.

************** END OF MSDS